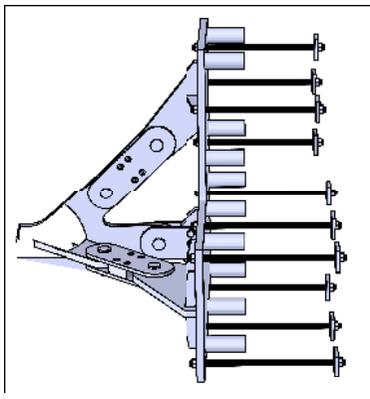
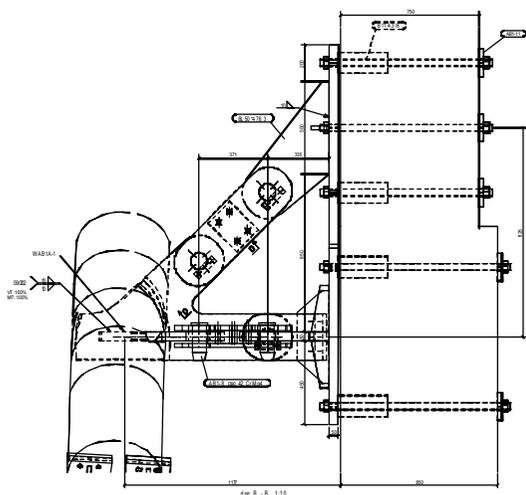
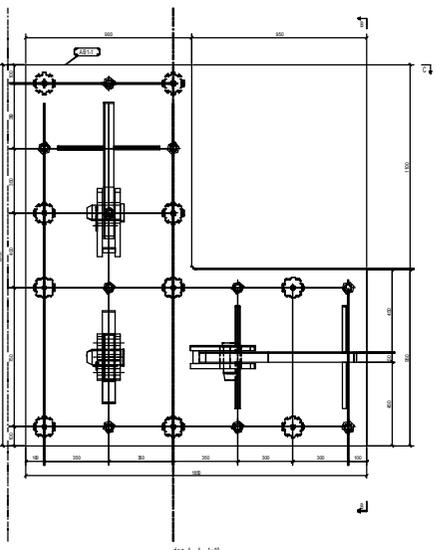


a7/a8 VT: 100% of first 5, then 20%
 a10 VT: 100%
 MT: 100% of first 5, then 20%
 UT: 100% of first 5, then 10% with 0.7m probe from back

See production record of WAB1B and WAB2B-2 for corrective measures to WFS 09/192 and 09/193



REFERENCE DRAWINGS

WFS; See specification: that due to the 100% UT, separate parts F1.0
 See drawing code: 100% MT runs also for other in metal
 See identification code: High 100% MT or not

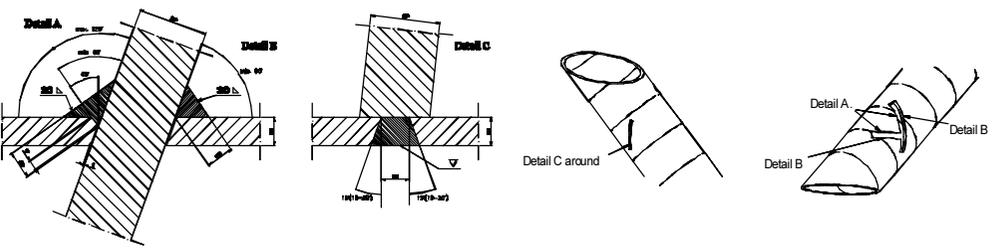
DO NOT SCALE ON DRAWING
 If dimensions are missing or unclear contact with the design team

REVISIONS AND LOGS
 ALL DIMENSIONS AND DIMENSIONS LISTED IN PARENTHESIS
 ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE
 AND UNLESS TO A SPECIFIC DRAWING LEVEL, INDICATED

CANARY WHARF - CROSSRAIL STATION



NO.	REV.	DATE	BY	CHKD.	DESCRIPTION
01	001	2013-02-20	TECH	001	AS-BUILT
02	001	2013-02-20	TECH	001	Align of major
03	001	2013-02-20	TECH	001	Align of minor
04	001	2013-02-20	TECH	001	Align of minor
05	001	2013-02-20	TECH	001	Align of minor
06	001	2013-02-20	TECH	001	Align of minor
07	001	2013-02-20	TECH	001	Align of minor
08	001	2013-02-20	TECH	001	Align of minor
09	001	2013-02-20	TECH	001	Align of minor
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11	001	2013-02-20	TECH	001	Align of minor
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13	001	2013-02-20	TECH	001	Align of minor
14	001	2013-02-20	TECH	001	Align of minor
15	001	2013-02-20	TECH	001	Align of minor
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99	001	2013-02-20	TECH	001	Align of minor
100	001	2013-02-20	TECH	001	Align of minor



REQUIREMENTS FOR EXECUTION - unless otherwise stated on this plan, follow requirements trade

Welding: AWS D1.1:2010
 Welding: AWS D1.6:2010
 Welding: AWS D1.9:2010
 Welding: AWS D1.10:2010
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